



Color Shades of PVC Pipe

North American Pipe Corporation, along with other PVC pipe manufacturers, produces PVC pipe to meet the requirements of the American Water Works Association, ASTM, Factory Mutual, NSF International, and Underwriters Laboratory as applicable. Of the pipe products we produce, none of these governing bodies require specific colors for different applications, specific color shades, or consistency of color shades between batches or plants.

The PVC pipe industry has self-standardized on the use of certain colors for various applications to help the user identify installed systems, but this is not a mandated requirement. As there are no defined specifications, it is expected to see color shade variations between different pipe manufacturers.

When manufacturing pipe, North American Pipe Corporation strives to produce a consistent color at all of our plants; however, the process variables of extruding PVC pipe will sometimes vary the shade. Due to the restrictions of various micro-ingredient additives, PVC

pipe also experiences some color fading when exposed to sunlight during storage.

The variation in color shades of NAPCO products has no bearing on the physical performance of the product and is merely appearance related. In light of this, please be assured that the pipe will perform satisfactorily in its intended function, has been manufactured in full compliance with all governing standards, and is covered under our product warranty.

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